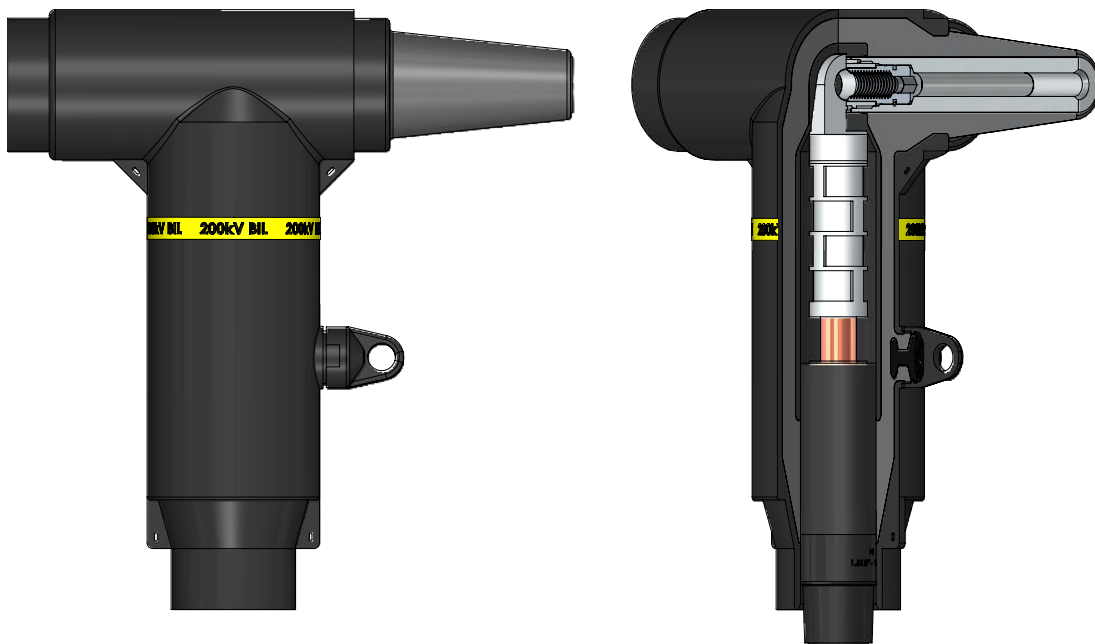


35kV 200kV BIL R-Stack

Product Data Sheet

The Richards 35kV R-Stack is an innovative product that combines a Deadbreak Connecting Plug with a Deadbreak Elbow. The integration of multiple components into a single pre-assembled/pre-tested body increases reliability and simplifies installation.

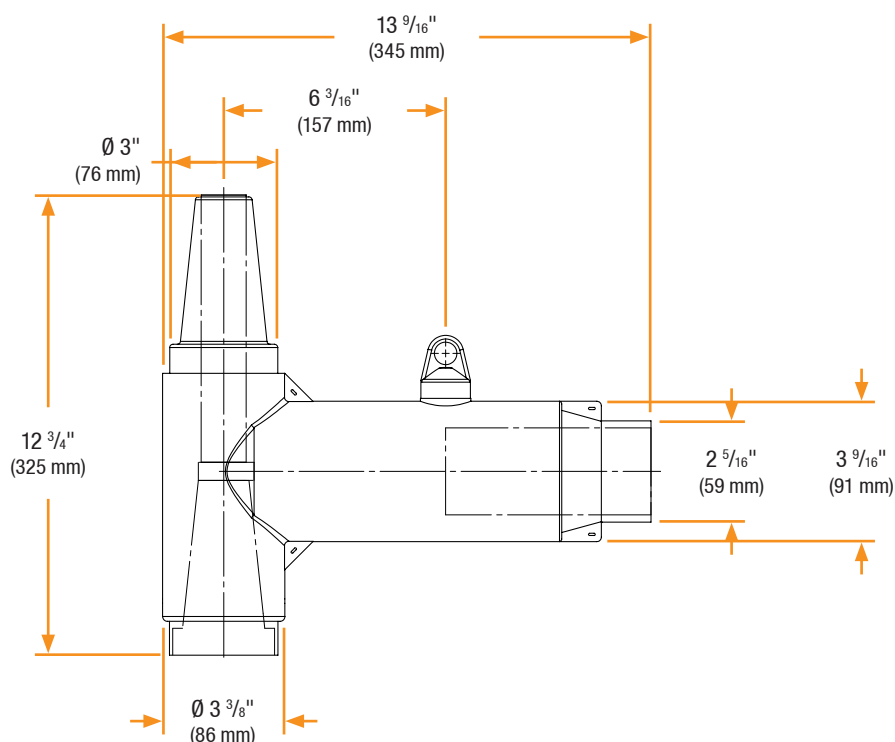
The R-Stack is ideal for installations where multiple Deadbreak Elbows need to be connected together. The R-Stack reduces the number of components, interfaces, effort, and stack height. This results in a simpler and quicker installation with less chance of contamination or installation error. It also reduces the number of components stored in inventory.



Features

- Combines Connecting Plug and Deadbreak Elbow
- Reduces stack height, inventory, and installation costs
- 100% EPDM Composition
- Injection Molded & Peroxide-Cured
- Designed, Molded, and Tested in the USA
- Fully-Shielded/Deadfront
- Submersible
- Optional Capacitive Test Point

Basic Dimensions



35kV 200kV BIL R-Stack

Product Ratings

Voltage Ratings	
Maximum Voltage Rating – (phase to ground)	21.1kV
Corona Voltage Level – (partial discharge extinction voltage)	26kV
AC Withstand – (1 minute)	70kV 
Impulse-Withstand Voltage – (BIL)	200kV BIL 

Continuous Current Ratings	
Aluminum	600A
Copper	900A

Short-Time Current Ratings	
Aluminum	25kA, 10c. and 10kA, 3s.
Copper	40kA, 10c. and 10kA, 3s.

The 35kV R-Stack is qualified to the following industry standards:

- IEEE Std 386: For Separable Insulated Connector Systems
- ANSI C119.4: For Electric Connectors
- IEEE Std 592: For Exposed Semiconducting Shields

Related Products

P635HIP-STUD

35kV Aluminum Threaded Stud

P935HIP-STUD

35kV Copper Threaded Stud

P6AL-X

Aluminum Compression Lug

P9CU-X

Copper Compression Lug

P6ALR-X

Aluminum Range Taking Lug

P7ALCU-X

Copper-Top Compression Lug

P635CA-W

35kV Cable Adapter

63RSA SERIES

35kV R-Stack Surge Arrester - all duty cycles

P635HIP-200

35kV 200kV BIL Aluminum Insulating Plug

P935HIP-200

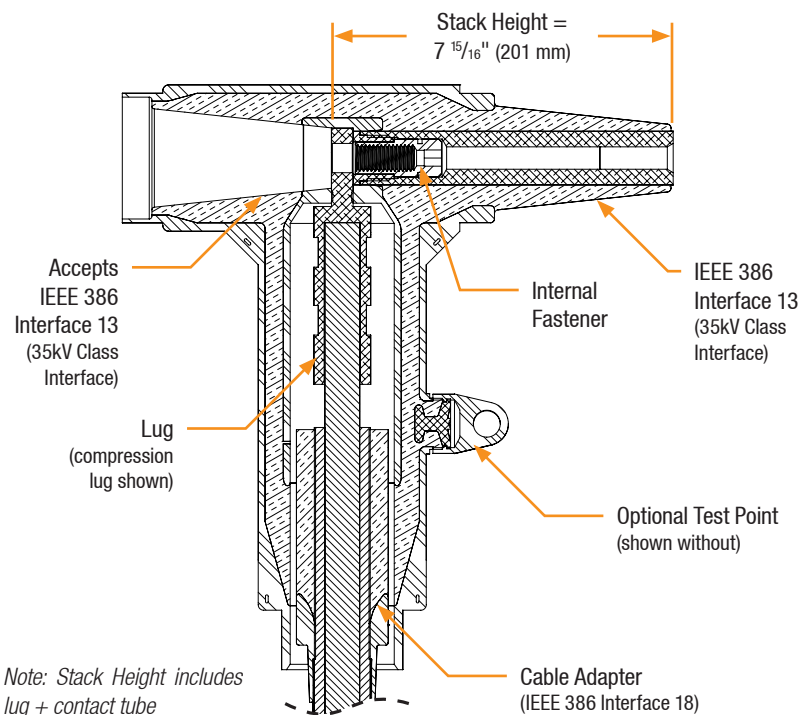
35kV 200kV BIL Copper Insulating Plug

R-Stack Fastener Styles

Fastener Type:	Installation Torque	Tool Size	Includes Tool	Lug	Male or Female*	One-Piece Design
H	55 ft-lbs	3/8"	Yes	Standard Hole	Female	Yes

* Female R-Stack's come with a loose threaded stud.

Detail View



Production Testing

IEEE requires a Partial Discharge test and choice between AC withstand and Impulse.

Richards runs 3/3 tests on **all** Medium Voltage products governed by IEEE 386. 

100% Routine Electrical Test:

- Partial Discharge
- AC Withstand
- Impulse Withstand

 Exceeds IEEE 386 requirement